



Drive Rivet hole location

Pre-drill 9/32" hole, which is slightly over-sized to allow for panel expansion. Remove any excess debris or dust from hole. Insert rivet snug to panel face. Lightly tap in pin head using a flat-faced hammer. This will cause the Pin Body to expand. Stagger fastening points on adjacent panels. Typically 28-32 fastners per panel.



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Product Line:

DRIVE RIVET INSTALLATION

Date:

12.02.03

Revision:

Drawn By:

TJR

Approved By:

Sheet:

A-1

1 OF 1

Drawing Number:

120203DRI